

Assembly Instructions for Leonard Nursery Tough Trucks

THE TOUGH TRUCK consists of two main shipping components, the wheel component box and the frame. Unpack both the frame box and wheel component box, making sure you have all the materials needed for assembly. Call your account manager or our customer service department at 800-543-8955 if anything is missing or if you have any questions.

SUGGESTED TOOLS:

Channel Lock Pliers or Standard Pliers, Tire Pump, Grease Gun.

ASSEMBLY:

Step 1)

Lay the cart frame face down on a flat surface.

Step 2)

Slip the axle through the axle housing leaving approximately the same length of axle on each side of the housing.

Step 3)

Slide one axle washer onto the axle.

Step 4)

Notice the wheel has an offset hub, position the offset hub toward the frame and slip the wheel onto the axle.

Step 5)

Install another axle washer onto the axle. (Note: An extra two washers are included and should be installed on the outside of either wheel as space allows to provide the least amount of side to side wheel movement.)

Step 6)

Place the E-ring into the axle groove and 'snap' into place by squeezing the top of the e-ring against the axle with pliers.

Step 7)

Repeat 3 through 6 for other side of cart.

Step 8)

Install grease through the standard 1/4" wheel grease fitting.

Step 9)

Adjust tire pressure per the listed pressure on the tire sidewall.

PARTS INCLUDED:

(1) Cart Frame

(2) Wheels: #RWLE for Pneumatic Wheel version
#FF16SB for Flat Free Wheel version

(1) Axle: #22LEAX for 22Series Carts, 34-5/16"
#20LEAX for 20Series Carts, 30"

(6) Axle Washers: #WASH1

(2) E-Rings: #ERING1

Replacement Bearings :

#Z30020A2 for Pneumatic Wheel version

#60031 for Flat Free Wheel version



241 FOX DRIVE, PIQUA, OH 45356
www.amleo.com | 800.543.8665

